

(19) 世界知的所有権機関  
国際事務局



(43) 国際公開日  
2001 年 4 月 26 日 (26.04.2001)

PCT

(10) 国際公開番号  
WO 01/28354 A1

- (51) 国際特許分類: A23K 1/16, 1/18 (71) 出願人 (米国を除く全ての指定国について): 株式会社 アグロメデック (AGROMEDIC CO., LTD.) [JP/JP]; 〒114-0003 東京都北区豊島5丁目1-32 Tokyo (JP).
- (21) 国際出願番号: PCT/JP00/06403
- (22) 国際出願日: 2000 年 9 月 20 日 (20.09.2000) (72) 発明者: および (75) 発明者/出願人 (米国についてのみ): 中田正秀 (NAKATA, Masahide) [JP/JP]; 〒652-2111 兵庫県神戸市西区池上4-28-13-302 Hyogo (JP). 小林万兵衛 (KOBAYASHI, Mampei) [JP/JP]; 〒253-0034 神奈川県茅ヶ崎市緑ヶ浜7-6 Kanagawa (JP). 深山雅彦 (FUKAYAMA, Masahiko) [JP/JP]; 〒651-1111 兵庫県神戸市北区山田町小部字南山2-545-302 Hyogo (JP).
- (25) 国際出願の言語: 日本語
- (26) 国際公開の言語: 日本語
- (30) 優先権データ:  
特願平 11/296727 1999 年 10 月 19 日 (19.10.1999) JP (74) 代理人: 大谷 保 (OHTANI, Tamotsu); 〒1105-0001 東京都港区虎ノ門3丁目8番27号 巴町アネックス2号館 4階 Tokyo (JP).  
特願2000/47728 2000 年 2 月 24 日 (24.02.2000) JP  
特願2000/71594 2000 年 3 月 15 日 (15.03.2000) JP

[続葉有]

(54) Title: METHOD OF FEEDING REPRODUCTIVE FEMALE PIGS AND FEEDS FOR REPRODUCTIVE FEMALE PIGS

(54) 発明の名称: 繁殖用雌ブタの飼育方法及び繁殖用雌ブタ用飼料

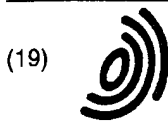
(57) Abstract: A method of feeding reproductive female pigs which comprises giving at least one lipid selected from among C<sub>12-24</sub> fatty acids having a melting point of from -60 to 40°C and an iodine value of from 30 to 470 and carrying 2 to 6 double bonds per molecule, triglycerides containing these fatty acids and metal salts of these fatty acids; and feeds for reproductive female pigs which contain from 0.5 to 10% by weight, in terms of the above-described fatty acid(s), of the above-described lipid(s). This feeding method makes it possible to improve the reproduction achievement of pigs through a further increase in litter size, an increase in weanlings, shortening of the estrus recurrence period, an increase in the annual average farrowing frequency, etc.

(57) 要約:

融点が-60～40℃で、ヨウ素価が30～470の範囲にあり、かつ分子内に二重結合2～6個を有する炭素数12～24の脂肪酸、該脂肪酸を含むトリグリセリド及び該脂肪酸の金属塩の中から選ばれる少なくとも一種の脂質を給与する繁殖用雌ブタの飼育方法、及び該脂質を上記脂肪酸として0.5～10重量%の割合で含む繁殖用雌ブタ用飼料が開示されている。

本発明の繁殖用雌ブタの飼育方法によれば、産子数の更なる増加、離乳頭数の増加、発情再帰日数の短縮、年間平均分娩回数の増加などによるブタの繁殖成績を向上させることができる。

WO 01/28354 A1



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11)

**EP 1 169 924 A1**

(12)

**EUROPEAN PATENT APPLICATION**

published in accordance with Art. 158(3) EPC

(43) Date of publication:

09.01.2002 Bulletin 2002/02

(51) Int Cl.<sup>7</sup>: **A23K 1/16, A23K 1/18**

(21) Application number: **00961102.1**

(86) International application number:

**PCT/JP00/06403**

(22) Date of filing: **20.09.2000**

(87) International publication number:

**WO 01/28354 (26.04.2001 Gazette 2001/17)**

(84) Designated Contracting States:

**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE**

(30) Priority: **19.10.1999 JP 29672799**

**24.02.2000 JP 2000047728**

**15.03.2000 JP 2000071594**

(72) Inventors:

- **NAKATA, Masahide**  
Kobe-shi, Hyogo 652-2111 (JP)
- **KOBAYASHI, Mampei**  
Chigasaki-shi, Kanagawa 253-0034 (JP)
- **FUKAYAMA, Masahiko;**  
Kita-ku, Kobe-shi, Hyogo 651-1111 (JP)

(71) Applicant: **Agromedic CO., LTD.**

**Kita-ku, Tokyo 114-0003 (JP)**

(74) Representative: **Leifert, Elmar, Dr. et al**

**Leifert & Steffan Burgplatz 21-22  
40213 Düsseldorf (DE)**

(54) **METHOD OF FEEDING REPRODUCTIVE FEMALE PIGS AND FEEDS FOR REPRODUCTIVE FEMALE PIGS**

(57) Disclosed are a breeding method of a female pig for propagation characterized by feeding at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid, and a feed for a female pig

for propagation containing the above lipid in a proportion of 0.5 to 10 % by weight in terms of the fatty acid described above.

According to the breeding method of a female pig for propagation of the present invention, breeding results can be elevated by further increasing a litter size, allowing the number of lactation to grow large, shortening the days of returning estrus and increasing an annual average delivery frequency.

**EP 1 169 924 A1**

## Description

## TECHNICAL FIELD

5 [0001] The present invention relates to a breeding method of a female pig for propagation and a feed for a female pig for propagation. More specifically, the present invention relates to a breeding method of a female pig for propagation for elevating a propagation result of a pig by further increasing a litter size, elevating the number of delactation, shortening the days of returning estrus and allowing an annual average delivery frequency to grow, and a feed for a female pig for propagation which is suitably used in this breeding method.

## BACKGROUND ART

10 [0002] So-called lipids such as triglycerides and fatty acids are excellent particularly as an energy source among three essential nutrients and have so far widely been used for a feed for livestock (refer to, for example, 「Animal Dietetics」 H. Morimoto, Yokendo, 1987). Among them, triglyceride is not isolated in the form of triglyceride and fed in almost all cases in the form of a material itself containing a lot of triglycerides such as soybean, rapeseed, corn, cotton seed and rice bran or cakes containing triglycerides obtained after pressing oils from the above materials (「Japan Standard Feed Component Table」 edited by an executive office of Fisheries Technology Conference in Ministry of Agriculture and Fisheries, Japan Livestock Industry Association, 1995). In recent years, fatty acids obtained by hydro-  
20 lyzing this triglyceride, particularly hardened fatty acids such as beef tallow and palm oil tend to be used in many cases because of easiness in handling.

[0003] These triglycerides and fatty acids have been used blending with general mixed feeds for the purpose of efficiently supplying energy and have not been used for the purpose of improving a breeding efficiency paying attentions to a physiological activity of a specific fatty acid. With respect to this point, only evaluation of fat and oil raw materials  
25 and fats and oils as energy sources such as a digestible nutrient total amount and metabolizable energy is described in the Japan Standard Feed Component Table described above which is a leading standard book of livestock nutrient in our country.

[0004] On the other hand, fatty acid calcium salt which is one of lipids is a relatively new material which came to be first used as a feed in 1980s. This fatty acid calcium salt is widely used as a high energy feed for livestock such as  
30 high yielding dairy cows and others, particularly for supplying energy in a hot weather (refer to, for example, 「Utilization Data of Fat and Oil to Cow Feed」 The National Federation of Dairy Cooperative Associations, 1988). Further, known as other uses are a method in which this fatty acid calcium salt is used for supplying energy which is liable to be short when feeding mainly grass for a growth in rumen in breeding beef cattles, whereby a healthy growth in rumen and a good grown body are obtained (「Beef Cattle Journal, February issue, March issue, July issue, August issue and Sep-  
35 tember issue」 T. Terada, 1997), a method in which calcium salt of fatty acid contained in fish oil is fed to cattles and pigs to introduce eicosapentaenoic acid and docosahexaenoic acid into meats (Japanese Patent Application Laid-Open No. 289734/1996), a method in which calcium salt of fatty acid contained in linseed oil is fed to milking cows to introduce  $\alpha$ -linolenic acid into milk (「Nicchiku Report」 vol. 66, No. 10, p. 889 to 897, S. Ishida et al., 1995) and a method in which calcium salt of fatty acid contained in linseed oil is fed to egg breed chickens to introduce  $\alpha$ -linolenic  
40 acid into eggs (Japanese Patent Application Laid-Open No. 315350/1994).

[0005] As described above, all of a triglyceride, a fatty acid and fatty acid calcium salt have so far widely been used as a raw material for a feed, and they have been used in almost all cases for the purpose of (1) growing a body and improving production of milk by efficiently supplying energy or (2) introducing some kinds of fatty acids into livestock  
45 such as beef, milk, pork, chickens and eggs.

[0006] In recent years, attentions are paid to a physiological activity of unsaturated fatty acids such as linoleic acid, linolenic acid, eicosapentaenoic acid and docosahexaenoic acid as new uses of these lipids, and it is tried to make use of them for breeding of cattles (「Clinical Veterinary」 vol. 14, No. 7, p. 33 to 39, M. Nishikai, 1996; Feetstuffs, Staples, C. R. et al., Jan. 12, 1998). Further, it is reported that these unsaturated fatty acids reduce a death rate of fertilized ova, which results in elevating a fecundation rate of cattles (Thatcher, W. W. et al., J. Anim. Sci., 72 (Suppl.  
50 3), p. 16 to 30, 1994).

[0007] As described above, researches regarding a relationship of a breeding result with triglycerides, fatty acids and derivatives thereof and applications thereof in breeding cattles have come to be carried out, but it is the existing situation that a relationship thereof with triglyceride, fatty acids and derivatives thereof in breeding pigs have not yet been researched. That is, as far as breeding of pigs is concerned, it has so far actively been tried to elevate an ability  
55 intrinsic to pigs by breeding based on a thremmatological method, and a litter size per head of a mother pig has come to reach, for example, 12 head/parturition on an average. However, it has not yet been tried to elevate a breeding result thereof from the viewpoints of nutrients such as feed components and physiologically active substances contained in feeds.

## DISCLOSURE OF THE INVENTION

[0008] In light of the circumstances described above, an object of the present invention is to provide a breeding method of a female pig for propagation for elevating a breeding result of pigs by (1) increasing a litter size, (2) elevating the number of delactation, (3) shortening the days of returning estrus and (4) increasing an annual average delivery frequency. A second object thereof is to provide a feed for a female pig for propagation which is suitably used in this breeding method.

[0009] Thus, intensive researches repeated by the present inventors in order to achieve the objects described above have resulted in finding that the first object can be achieved by feeding a female pig for propagation with a lipid comprising a fatty acid having a prescribed carbon number in which a melting point and an iodine value each fall in a specific range and which has plural double bonds in a molecule and triglyceride and a metal salt thereof and that the second object can be achieved by a feed containing the lipid described above in a specific proportion. The present invention has completed based on such knowledge.

[0010] That is, the first object of the present invention can be achieved by a breeding method of a female pig for propagation characterized by feeding a feed comprising at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid, particularly a feed containing a lipid comprising a metal salt of the above fatty acid and, if necessary, a triglyceride containing the above fatty acid.

[0011] Further, the second object thereof can be achieved by a feed for a female pig for propagation characterized by comprising at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid in a proportion of 0.5 to 10 % by weight in terms of the fatty acid described above.

## BEST EMBODIMENT FOR CARRYING OUT THE INVENTION

[0012] In the breeding method of a female pig for propagation of the present invention (hereinafter referred to merely as "the breeding method of the present invention"), fed with a female pig for propagation is at least one lipid selected from an unsaturated fatty acid, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid.

[0013] Used as the unsaturated fatty acid described above is a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C, preferably -50 to 0°C and an iodine value falling in a range of 30 to 470, preferably 150 to 470 and which has 2 to 6 double bonds in a molecule. Capable of being preferably given as such fatty acid is at least one selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid.

[0014] Shown in Table 1 are the carbon numbers, the double bond numbers, the melting points and the iodine values of the respective fatty acids.

Table 1

Kind of fatty Acid	Carbon number	Number of double bond	Melting point (°C)	Iodine value
Myristic acid	C <sub>14</sub>	0	54.4	0
Palmitic acid	C <sub>16</sub>	0	62.9	0
Palmitoleic Acid	C <sub>16</sub>	1	0.5	99.8
Stearic acid	C <sub>18</sub>	0	69.6	0
Oleic acid	C <sub>18</sub>	1	13.4	89.9
Linoleic acid	C <sub>18</sub>	2	-5.1	181.0
Linolenic acid	C <sub>18</sub>	3	-11.2	273.5
Bishomo- $\gamma$ -linolenic acid	C <sub>20</sub>	3	About -10	248.5
Arachidonic Acid	C <sub>20</sub>	4	-49.5	333.4
Eicosa-pentaenoic acid	C <sub>20</sub>	5	-54.0	419.5
Docosahexaenoic Acid	C <sub>22</sub>	6	-44.5	463.6

[0015] The preceding respective fatty acids given as examples can be obtained by hydrotically treating plant oils such as, for example, soybean oil, rapeseed oil, corn oil, safflower oil, sunflower oil, rice oil, beefsteak plant oil, evening primrose oil, borage oil and linseed oil, fish oils obtained from oceanic bonito, mackerel, sardine and tuna and fats and oils such as triglycerides originating in various microorganisms such as *Conidiobolus* genus of Entomophthorales. sp., Entomophthora genus, Mucor. sp. and Mortierella genus.

[0016] The fats and oils described above can be given as triglycerides containing the above fatty acids. Among these fats and oils, preferably used in the present invention are those having high contents of linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid.

[0017] On the other hand, the metal salts of the above fatty acids are suitably calcium salts and magnesium salts of the various fatty acids described above, and they may be used alone or in combination of two or more kinds thereof. A production process of the metal salts of these fatty acids shall be explained later in details.

[0018] The breeding method of the present invention is preferably applied to female pigs bleeded by artificial insemination, and a feeding amount per day of at least one fatty acid selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid falls usually in a range of 20 to 200 g, preferably 30 to 180 g. The preceding feeding amount of less than 20 g does not allow the effects of these fatty acids to be sufficiently exhibited. On the other hand, the amount fed in excess of 200 g does not provide more effects and allows an adverse effect exerted by excess energy to grow large.

[0019] In the present invention, preferably used as the lipid described above are those containing at least one fatty acid selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid in a proportion of 20 to 99 % by weight. If this content is less than 20 % by weight, a large amount of the lipid has to be fed in order to feed at least one fatty acid selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid in an amount of 20 g or more per day. As a result thereof, the breeding efficiency is likely to be reduced because of a problem of excess growth brought about by excess energy, and a content of the other nutrients (carbohydrates, proteins and the like) is likely to be relatively reduced.

[0020] The triglycerides and fatty acids described above are liquid at a room temperature if linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid or eicosapentaenoic acid is contained in a proportion of 20 % by weight or more, but fatty acid calcium salts and fatty acid magnesium salts are solid. In terms of easiness in handling and easiness in admixing with a feed, these fatty acid metal salts are preferred among the lipids. In particular, solid powdery or granular fatty acid calcium salts and fatty acid magnesium salts are preferably used.

[0021] In the present invention, the triglycerides, fatty acids or fatty acid metal salts described above can be used in a mixture with conventional base feeds. Feeds which are usually available in the market for female pigs for propagation or fattening, for example, a feed having the following blending composition can be used as the base feed:

	% by weight
Bran	50.0
Milo	21.2
Soybean cake	20.0
Fish meal	3.0
Molasses	4.0
Minerals	1.53
Vitamines	0.27

[0022] A blending proportion of the base feed to at least one lipid selected from the fatty acids described above, the triglycerides thereof and the metal salts of the above fatty acids is preferably decided so that at least one selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid is contained in a feed taken by a head per day in an amount of 20 to 200 g in terms of the fatty acid described above. In this case, the contents of linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid or eicosapentaenoic acid contained in both of the base feed and the above lipid have to be considered, and they are controlled by the following method.

[0023] First of all, when the base feed is compounded with soybean, soybean cake, powdered blood and fish meal, there is a possibility that linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid are contained as well in them, so that these base feeds are treated in advance with a solvent of chloroform/methanol = 2/1 to extract a lipid fraction, and this fraction has to be analyzed by a gas chromatography to determine a content of at least one selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid. Secondly, linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid which are contained in the lipid described above are added to linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid which are contained in this base feed to control the feeding

amount so that the feeding amount comes to 20 to 200 g per day in terms of the fatty acid described above.

[0024] The feed intake amount per day is different depending on the breed of a pig used and falls in a range of about 2 to 4 kg per head. Considering, for example, a case where the feed intake amount is set at about 3.5 kg/day/head, it is assumed that analysis of the base feed described above shows a linoleic acid content of 10 g in 3.5 kg of the base feed. Accordingly, in this case, the lipid corresponding to 10 to 190 g of linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid or eicosapentaenoic acid has to be added. Thus, blending 20 to 380 g of soybean oil having a linoleic acid content of 50 % by weight with this base feed results in providing a feed having the intended composition. This feed may be used in the form of powder obtained merely by blending, a so-called mash type or may be used in a pelletized form obtained by means of a suitable extrusion-molding machine.

[0025] In the breeding method of the present invention, a duration of feeding female pigs with the feed described above extends from 30 days before artificial insemination up to 3 weeks after the artificial insemination. That is, the feed comprising the lipid containing at least one fatty acid selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid is fed in a duration extending from 30 days before artificial insemination up to 3 weeks after the artificial insemination. In this case, the feed is preferably fed in a proportion of 2 to 4 kg per head a day and 20 to 200 g per head a day in terms of the fatty acids described above. In the present invention, an amount corresponding to the amount achieved by feeding the feeding amount described above every day in the duration described above may be fed in any period in the duration described above, but taking the effects of the present invention into consideration, the amount described above is preferably fed every day in the duration described above. When the desired feeding amount is not achieved in the duration described above, the breeding result improving effect becomes unsatisfactory, and therefore it is not preferred. In the present invention, the feed is preferably fed so that the total amount of the above fatty acid reaches 1500 to 9000 g per head.

[0026] The present invention provides a feed for a female pig for propagation (hereinafter referred to merely as "the feed of the present invention").

[0027] The feed of the present invention comprises at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C, preferably -50 to 0°C and an iodine value falling in a range of 30 to 470, preferably 150 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid in a proportion of 0.5 to 10 % by weight in terms of the fatty acid described above.

[0028] In the feed of the present invention, the fatty acid described above and the like have a content falling preferably in a range of 1 to 8 % by weight, particularly suitably 1.1 to 6 % by weight in terms of the fatty acid from the viewpoint of effectively feeding the feed. Preferably used as this fatty acid is at least one selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid.

[0029] Calcium salts and magnesium salts of the above fatty acids are preferred as the fatty acid metal salt. In particular, suited are fatty acid calcium salt and fatty acid magnesium salt containing at least one selected from linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid in a proportion of 20 to 99 % by weight. They may be used alone or in combination of two or more kinds thereof.

[0030] Among the lipids described above, these fatty acid metal salts are suited in terms of easiness in handling and easiness in admixing with the feed.

[0031] In the feeds of the present invention, particularly suited is the feed produced by blending the base feed with a metal salt of at least one fatty acid obtained by decomposing or refining soybean oil, corn oil, rapeseed oil, sunflower oil, safflower oil, sesame oil, rice oil, beefsteak plant oil, evening primrose oil, borage oil, linseed oil, palm oil or fish oil. Especially, preferred is the feed produced by blending a combination of the above metal salt with a triglyceride containing the fatty acid described above.

[0032] The metal salts of the fatty acids described above are produced by reacting the fatty acids with metal oxides or metal hydroxides, and preferred are those produced by means of an extruder having at least a raw material-feeding zone, a kneading and reacting zone and a cooling zone. Further, suited are those produced by controlling a temperature of the raw material-feeding zone in the extruder to 20 to 80°C, a temperature of the kneading and reacting zone to 80 to 200°C and a temperature of the cooling zone to -20 to 5°C.

[0033] The extruder described above is a pressure extruder having a raw material-feeding zone, a reacting zone and a cooling zone, and capable of being used are those of a single shaft type in which one rotating screw is inserted into a cylinder and a two shaft type in which two screws rotating in the same direction or different directions are inserted into a cylinder, and having a cross section of an 8 character type. In particular, the extruder of a two shaft type is preferably used in the present invention in terms of a kneading capacity. The screw in this extruder of a two shaft type is used by suitably combining plural parts which can usually carry out operations such as delivering, reversing and kneading.

[0034] The cylinder part of this extruder is divided into plural barrels corresponding to a raw material-feeding zone, a kneading and reacting zone and a cooling zone, and external jackets are installed in the circumferences of the respective barrels, wherein a specification which can meet both heating and cooling can be employed so that the

jackets can be applied to any of the zones described above by each barrel.

[0035] In the present invention, a temperature of a raw material-feeding site in the raw material-feeding zone is maintained at 20 to 80°C, preferably 30 to 70°C, and fatty acid, metal oxide or metal hydroxide and water are introduced to control a temperature of a kneading and reacting site in the kneading and reacting zone is maintained at 80 to 200°C, preferably 100 to 190°C to react them to form a fatty acid metal salt. Further, a cooling site in the cooling zone is maintained in a range of -20 to 5°C, preferably -15 to 0°C for cooling, whereby the desired fatty acid metal salt is advantageously produced.

[0036] Next, the present invention shall more specifically be explained with reference to examples, but the present invention shall by no means be restricted by these examples.

#### Preparation Example 1

[0037] The composition of a mixed feed used as a base feed is shown in Table 2.

Table 2

Components	% by weight
Bran	50.00
Milo	21.20
Soybean cake	20.00
Fish meal	3.00
Molasses	4.00
Minerals	1.53
Vitamines	0.27

[0038] Crude fat contained in this base feed was extracted and analyzed by a gas chromatography to find that contained in 1 kg were 2 g of linoleic acid, 1 g of linolenic acid and 1 g of eicosapentaenoic acid. Bishomo- $\gamma$ -linolenic acid and arachidonic acid were not contained therein.

[0039] Triglycerides having a fatty acid composition shown in Table 3 were used to prepare mixed feeds in a composition shown in Table 4. The contents of linoleic acid, linolenic acid and eicosapentaenoic acid (hereinafter abbreviated as EPA) contained in the finished mixed feeds were shown as well in Table 4. The feeds thus obtained were designated as Samples 1 to 18.

Table 3

Kind of fatty acid	Fatty acid composition (% by weight)				
	Beef tallow hardened oil	Soybean oil	Sunflower oil	Safflower oil	Linseed oil
Myristic acid	4.0	-	-	-	-
Palmitic acid	31.1	10.4	6.7	6.8	6.6
Palmitoleic acid	0.9	-	-	-	-
Stearic acid	60.0	4.0	4.0	2.5	2.9
Oleic acid	4.0	23.5	17.9	12.6	19.5
Linoleic acid		53.5	69.8	77.4	23.4
Linolenic acid		8.3	0.9	0.1	46.6
Others		0.3	0.7	0.6	1.0
					7.3

Table 4

Sample No.	Triglyceride (g)	Base feed (kg)	Linoleic acid (g)	Linolenic acid (g)	EPA (g)
Sample 1	Beef tallow hardened oil (50)	3.45	6.90	3.45	3.45

# EP 1 169 924 A1

Table 4 (continued)

Sample No.	Triglyceride (g)	Base feed (kg)	Linoleic acid (g)	Linolenic acid (g)	EPA (g)
Sample 2	Soybean oil (50)	3.45	30.98	7.19	3.45
Sample 3	Sunflower oil (50)	3.45	38.31	3.86	3.45
Sample 4	Safflower oil (50)	3.45	41.73	3.50	3.45
Sample 5	Linseed oil (50)	3.45	18.33	24.42	3.45
Sample 6	Borage oil (50)	3.45	23.60	13.89	3.45
Sample 7	Beef tallow hardened oil (150)	3.35	6.70	3.35	3.35
Sample 8	Soybean oil (150)	3.35	78.93	14.56	3.35
Sample 9	Sunflower oil (150)	3.35	103.60	4.57	3.35
Sample 10	Safflower oil (160)	3.35	111.20	3.49	3.35
Sample 11	Linseed oil (150)	3.35	37.39	66.26	3.35
Sample 12	Borage oil (150)	3.35	56.79	34.67	3.35
Sample 13	Beef tallow hardened oil (250)	3.25	6.60	3.25	3.25
Sample 14	Soybean oil (250)	3.25	126.90	21.93	3.25
Sample 15	Sunflower oil (250)	3.25	163.60	5.28	3.25
Sample 16	Safflower oil (250)	3.25	180.70	3.48	3.25
Sample 17	Linseed oil (250)	3.25	59.16	108.10	3.25
Sample 18	Borage oil (250)	3.25	90.00	55.45	3.25

## Preparation Example 2

[0040] Fatty acids having compositions shown in Table 5 were used to prepare mixed feeds having compositions shown in Table 6. The feed shown in Table 2 in Preparation Example 1 was used for the base feed. The feeds thus obtained were designated as Samples 19 to 39.

Table 5

Kind of fatty acid	Fatty acid composition (% by weight)						
	Beef tallow hardened oil fatty acid	Soybean oil fatty acid	Sunflower oil fatty acid	Safflower oil fatty acid	Extra $\alpha$ -linolenic 70	Linseed oil fatty acid	Borage oil fatty acid
Myristic acid	4.0	.	.	.	.	.	0.1
Palmitic acid	31.1	10.4	6.7	6.8	.	6.6	10.6
Palmitoleic acid	0.9	.	.	.	.	.	0.5
Stearic acid	60.0	4.0	4.0	2.5	.	2.9	4.0
Oleic acid	4.0	23.5	17.9	12.6	4.0	19.5	17.3
Linoleic acid		63.5	69.8	77.4	22.5	23.4	37.1
Linolenic acid		8.3	0.9	0.1	73.5	46.6	23.2
Others		0.3	0.7	0.6	.	1.0	7.3

Table 6

Sample No.	Fatty acid (g)	Base feed (kg)	Linoleic acid (g)	Linolenic Acid (g)	EPA (g)
Sample 19	Beef tallow hardened oil (50)	3.45	6.90	3.45	3.45
Sample 20	Soybean oil (50)	3.45	33.65	7.60	3.45
Sample 21	Sunflower oil (50)	3.45	41.80	3.90	3.45
Sample 22	Safflower oil (50)	3.45	45.60	3.50	3.45
Sample 23	Extra $\alpha$ -Linolenic 70 (50)	3.45	18.15	40.20	3.45
Sample 24	Linseed oil (50)	3.45	19.60	26.75	3.45
Sample 25	Borage oil (50)	3.45	25.45	15.05	3.45
Sample 26	Beef tallow hardened oil (150)	3.35	6.70	3.35	3.35
Sample 27	Soybean oil (150)	3.35	86.95	15.80	3.35
Sample 28	Sunflower oil (150)	3.35	114.40	4.70	3.35
Sample 29	Safflower oil (150)	3.35	122.80	3.50	3.35
Sample 30	Extra $\alpha$ -Linolenic 70 (150)	3.35	40.45	113.60	3.35
Sample 31	Linseed oil (150)	3.35	41.80	73.25	3.35
Sample 32	Borage oil (150)	3.35	62.35	38.15	3.35
Sample 33	Beef tallow hardened oil (250)	3.25	6.50	3.25	3.25
Sample 34	Soybean oil (250)	3.25	140.30	24.00	3.25
Sample 35	Sunflower oil (250)	3.25	181.00	5.50	3.25
Sample 36	Safflower oil (250)	3.25	200.00	3.50	3.25
Sample 37	Extra $\alpha$ -Linolenic 70 (250)	3.25	62.75	187.00	3.25
Sample 38	Linseed oil (250)	3.25	65.00	119.75	3.25
Sample 39	Borage oil (250)	3.25	99.25	61.25	3.25

## Preparation Example 3

[0041] Used were seven kinds of beef tallow hardened oil fatty acid, sunflower oil fatty acid, soybean oil fatty acid, safflower oil fatty acid, linseed oil fatty acid, Extra  $\alpha$ -Linolenic 70 and borage oil fatty acid in a composition shown in Table 5 (all manufactured by NOF Corporation) to prepare fatty acid calcium salts by the following method.

[0042] Added to a reactor charged with 400 kg of water was 20 kg of fine powder-like calcium hydroxide (a product of Inoue Lime Co., Ltd.), and it was well stirred and dispersed. Dropwise added to the reactor in 30 minutes while stirring was 100 kg of fatty acid which was heated in advance to 60°C to carry out neutralization. After finishing dropwise adding, the solution was stirred and ripened for one hour and then filtered to collect fatty acid calcium salt. This filtered matter was dried by hot air at 80°C for 3 hours to obtain each 120 kg of the respective fatty acid calcium salts. Seven kinds of the fatty acid calcium salts thus obtained were used to obtain samples in compositions shown in Table 7, and they were designated as Samples 40 to 60. The feed shown in Table 2 in Preparation Example 1 was used for the base feed.

Table 7

Sample No.	Fatty acid calcium salt (g)	Base feed (kg)	Linoleic acid (g)	Linolenic Acid (g)	EPA (g)
Sample 40	Beef tallow hardened oil (50)	3.45	6.90	3.45	3.45
Sample 41	Soybean oil (50)	3.45	30.98	7.19	3.45
Sample 42	Sunflower oil (50)	3.45	38.31	3.86	3.45
Sample 43	Safflower oil (50)	3.45	41.73	3.50	3.45

# EP 1 169 924 A1

Table 7 (continued)

Sample No.	Fatty acid calcium salt (g)	Base feed (kg)	Linoleic acid (g)	Linolenic Acid (g)	EPA (g)
Sample 44	Extra $\alpha$ -Linolenic 70(50)	3.45	17.03	36.53	3.45
Sample 45	Linseed oil (50)	3.45	18.33	24.42	3.45
Sample 46	Borage oil (50)	3.45	23.60	13.89	3.45
Sample 47	Beef tallow hardened oil (150)	3.35	6.70	3.35	3.35
Sample 48	Soybean oil (150)	3.35	78.93	14.56	3.35
Sample 49	Sunflower oil (150)	3.35	103.60	4.57	3.35
Sample 50	Safflower oil (150)	3.35	111.20	3.49	3.35
Sample 51	Extra $\alpha$ -Linolenic 70 (150)	3.35	37.08	102.6	3.35
Sample 52	Linseed oil (150)	3.35	37.39	66.26	3.35
Sample 53	Borage oil (150)	3.35	56.79	34.67	3.35
Sample 54	Beef tallow hardened oil (250)	3.25	6.50	3.26	3.25
Sample 55	Soybean oil (250)	3.25	126.90	21.93	3.25
Sample 56	Sunflower oil (250)	3.25	163.60	5.28	3.25
Sample 57	Safflower oil (250)	3.25	180.70	3.48	3.25
Sample 58	Extra $\alpha$ -Linolenic 70 (250)	3.25	57.13	168.60	3.25
Sample 59	Linseed oil (250)	3.25	59.15	108.10	3.25
Sample 60	Borage oil (250)	3.25	90.00	55.45	3.25

## Preparation Example 4

[0043] Fatty acids having fatty acid compositions shown in Table 8 were used to prepare mixed feeds in compositions shown in Table 9. The feed shown in Table 2 in Preparation Example 1 was used for the base feed. Shown in Table 9 were the contents of linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid (EPA) contained in the finished mixed feeds. The feeds thus obtained were designated as Samples 61 to 72. Extra Bishomo- $\gamma$ -Linolenic 90, Extra Arachidonic 90 and Extra EPA 90 each shown in Table 8 are products of NOF Corporation.

Table 8

Kind of fatty acid	Fatty acid composition (% by weight)			
	Beef tallow hardened oil	Extra Bishomo- $\gamma$ - Linolenic 90	Extra Arachidonic 90	Extra EPA 90
Myristic acid	4.0	.	.	.
Palmitic acid	31.1	.	.	.
Palmitoleic acid	0.9	.	.	.
Stearic acid	60.0	.	.	.
Oleic acid	4.0	.	.	.
Linoleic acid	.	.	.	.
Linolenic acid	.	5.1	.	.
Bishomo- $\gamma$ -linolenic acid	.	93.5	5.5	.
Arachidonic acid	.	1.4	93.3	.
Eicosapentaenoic acid	.	.	.	92.9
Docosahexaenoic acid	.	.	.	5.9
Others	.	.	1.2	1.2

Table 9

Sample No.	Fatty acid (g)	Base feed (kg)	Linoleic acid (g)	Linolenic acid (g)	BHGLN <sup>*1</sup> (g)	Arachidonic acid (g)	EPA (g)
Sample 61	Beef tallow	3.45	6.9	3.45	0	0	3.45
Sample 62	EBLN-90 <sup>*2</sup> (50)	3.45	6.9	6.0	46.75	0.7	3.45
Sample 63	EAA-90 <sup>*3</sup> (50)	3.45	6.9	3.45	2.75	46.55	3.45
Sample 64	EEPA-90 <sup>*4</sup> (50)	3.45	6.9	3.45	0	0	49.9
Sample 65	Beef tallow	3.35	6.7	3.35	0	0	3.35
Sample 66	EBLN-90 <sup>*2</sup> (150)	3.35	6.7	11.0	140.3	2.1	3.35
Sample 67	EAA-90 <sup>*3</sup> (150)	3.35	6.7	3.35	8.25	140.0	3.35
Sample 68	EEPA-90 <sup>*4</sup> (150)	3.35	6.7	3.35	0	0	142.7
Sample 69	Beef tallow	3.30	6.6	3.3	0	0	3.3
Sample 70	EBLN-90 <sup>*2</sup> (200)	3.30	6.6	13.5	187	2.8	3.3
Sample 71	EAA-90 <sup>*3</sup> (200)	3.30	6.6	3.3	11.0	186.6	3.3
Sample 72	EEPA-90 <sup>*4</sup> (200)	3.30	6.6	3.3	0	0	189.1

\*1: abbreviation of bishomo- $\gamma$ -linolenic acid\*2: abbreviation of Extra Bishomo- $\gamma$ -Linolenic 90

\*3: abbreviation of Extra Arachidonic 90

\*4: abbreviation of Extra EPA 90

## Preparation Example 5

[0044] Four kinds of beef tallow fatty acid, Extra Bishomo- $\gamma$ -Linolenic 90, Extra Arachidonic 90 and Extra EPA 90 each having compositions shown in Table 8 were used to prepare four kinds of fatty acid calcium salts according to the method used in Preparation Example 3. These fatty acid calcium salts were used to prepare feeds in compositions shown in Table 10. The feeds thus obtained were designated as Samples 73 to 84. The feed shown in Table 2 in Preparation Example 1 was used for the base feed.

Table 10

Sample No.	Fatty acid (g)	Base feed (kg)	Linoleic acid (g)	Linolenic acid (g)	BHGLN <sup>*1</sup> (g)	Arachidonic acid (g)	EPA (g)
Sample 73	Beef tallow hardened oil (50)	3.45	6.9	3.45	0	0	3.45
Sample 74	EBLN-90 <sup>*2</sup> (50)	3.45	6.9	5.75	42.1	0.63	3.45
Sample 75	EAA-90 <sup>*3</sup> (50)	3.45	6.9	3.45	2.48	42.0	3.45
Sample 76	EEPA-90 <sup>*4</sup> (50)	3.45	6.9	3.45	0	0	45.26
Sample 77	Beef tallow hardened oil (150)	3.35	6.7	3.35	0	0	3.35
Sample 78	EBLN-90 <sup>*2</sup> (150)	3.35	6.7	10.33	126.2	1.89	3.35
Sample 79	EAA-90 <sup>*3</sup> (150)	3.35	6.7	3.35	7.43	126.0	3.35
Sample 80	EEPA-90 <sup>*4</sup> (150)	3.35	6.7	3.35	0	0	128.8
Sample 81	Beef tallow hardened oil (250)	3.25	6.5	3.25	0	0	3.25
Sample 82	EBLN-90 <sup>*2</sup> (250)	3.25	6.5	13.45	168.3	2.52	3.25
Sample 83	EAA-90 <sup>*3</sup> (250)	3.25	6.5	3.25	9.9	167.9	3.25
Sample 84	EEPA-90 <sup>*4</sup> (250)	3.25	6.5	3.25	0	0	170.5

\*1: abbreviation of bishomo- $\gamma$ -linolenic acid\*2: abbreviation of Extra Bishomo- $\gamma$ -Linolenic 90

\*3: abbreviation of Extra Arachidonic 90

\*4: abbreviation of Extra EPA 90

Production Examples 1 to 4

[0045] Four kinds of soybean oil fatty acid, Extra EPA 90, Extra  $\alpha$ -Linolenic 70 and safflower oil fatty acid each having compositions shown in Table 11 were used to produce fatty acid metal salts by means of an extruder.

Table 11

Kind of fatty acid	Fatty acid composition (% by weight)			
	Soybean oil fatty acid	Extra EPA 90	Extra $\alpha$ -Linolenic 70	Safflower oil fatty acid
Myristic acid	-	-	-	-
Palmitic acid	10.4	-	-	6.8
Palmitoleic acid	-	-	-	-
Stearic acid	4.0	-	-	-
Oleic acid	23.5	-	4.0	2.5
Linoleic acid	53.5	-	22.5	12.6
Linolenic acid	8.3	-	73.5	77.4
Eicosapentaenoic acid	-	92.9	-	0.1
Docosahexaenoic acid	-	5.9	-	-
Others	-	1.2	-	-

(all manufactured by Nippon Fat &amp; Oil Co., Ltd.)

## Production Example 1

[0046] Soybean oil fatty acid (melting point:  $-2^{\circ}\text{C}$ ) and calcium hydroxide which were heated in advance at  $40^{\circ}\text{C}$  were fed at a rate of 100 kg/hr and 20 kg/hr respectively from a raw material-feeding port in the first barrel of an EA-100 type extruder (manufactured by Suehiro EPM Co., Ltd.). Water was fed at a rate of 3 kg/hr from a charging port present at an upper part of the first barrel. Set respectively were a temperature of jackets in the first and second barrels (raw material-feeding parts) at  $70^{\circ}\text{C}$ , a temperature of jackets in the third and fourth barrels (kneading and reacting part) at  $180^{\circ}\text{C}$  and a temperature of jackets in the fifth and sixth barrels (cooling part) at  $-10^{\circ}\text{C}$  to carry out continuous reaction at a screw revolution of 120 rounds/minute for 5 hours. After finishing the reaction, a fatty acid calcium salt

## EP 1 169 924 A1

product was obtained at a reactivity, an amount and a yield each shown in Table 12.

### Production Example 2

- 5 [0047] The reaction was carried out in the same manner as in Production Example 1, except that substituted were Extra EPA90 (melting point: -44°C, manufactured by NOF Corporation) for soybean oil fatty acid and magnesium hydroxide of 16 kg/hr for calcium hydroxide of 20 kg/hr and that a screw revolution of 120 rounds/minute was changed to 100 rounds/minute. After finishing the reaction, a fatty acid magnesium salt product was obtained at a reactivity, an amount and a yield each shown in Table 12.

10

### Production Example 3

- 15 [0048] The reaction was carried out in the same manner as in Production Example 1, except that substituted were Extra  $\alpha$ -Linolenic 70 (melting point: -25°C, manufactured by NOF Corporation) for soybean oil fatty acid and magnesium hydroxide of 13 kg/hr for calcium hydroxide of 20 kg/hr and that a temperature of the jackets in the third and fourth barrels (kneading and reacting part) was changed from 180°C to 100°C and a temperature of the jackets in the fifth and sixth barrels (cooling part) was changed from -10°C to -5°C. After finishing the reaction, a fatty acid magnesium salt product was obtained at a reactivity, an amount and a yield each shown in Table 12.

20

### Production Example 4

- 25 [0049] The reaction was carried out in the same manner as in Production Example 1, except that safflower oil fatty acid (melting point: -15°C) was substituted for soybean oil fatty acid and that a temperature of the jackets in the third and fourth barrels (kneading and reacting part) was changed from 180°C to 160°C. After finishing the reaction, a fatty acid calcium salt product was obtained at a reactivity, an amount and a yield each shown in Table 12.

30

35

40

45

50

55

Table 12

	Production Example			
	1	2	3	4
Kind of fatty acid	Soybean oil fatty acid	Extra EPA90	Extra $\alpha$ -linolenic 70	Safflower oil fatty acid
Kind of metal	Calcium	Magnesium	Magnesium	Calcium
Amount (kg)	557	566	570	557
Yield (%)	98.0	97.0	98.0	98.0
Reactivity (%)	99.9	99.8	99.7	99.5

## Production Example 6

[0050] Four kinds of the fatty acid metal salts obtained in Production Examples 1 to 4 were mixed with the base feed by the use of a ribbon mixer in compositions shown in Table 13 to prepare mixed feeds. The feed shown in Table 2 in Preparation Example 1 was used for the base feed. The feeds thus obtained were designated as Samples 85 to 92. Shown in Table 13 were the contents of linoleic acid, linolenic acid and eicosapentaenoic acid (EPA) contained in the mixed feeds.

Table 13

Sample No.	Fatty acid metal salt (g)	Base feed (kg)	Linoleic acid (g)	Linolenic acid	EPA (g)
Sample 85	Soybean oil fatty acid calcium salt (50)	3.45	30.98	7.19	3.45
Sample 86	Extra EPA90 fatty acid magnesium salt (50)	3.45	6.90	3.45	47.11
Sample 87	Extra $\alpha$ -Linolenic 70 fatty acid magnesium salt (50)	3.45	17.48	38.00	3.45
Sample 88	Safflower oil fatty acid calcium salt (50)	3.45	41.73	3.50	3.45
Sample 89	Soybean oil fatty acid calcium salt (150)	3.35	78.93	14.56	3.35
Sample 90	Extra EPA90 fatty acid magnesium salt (150)	3.35	6.70	3.35	134.3
Sample 91	Extra $\alpha$ -Linolenic 70 fatty acid magnesium salt (150)	3.35	38.43	107.0	3.35
Sample 92	Safflower oil fatty acid calcium salt (150)	3.35	111.2	3.49	3.35

## Example 1

[0051] Divided into 18 groups by every 20 head were 360 head of Land Race Yorkshire genus female pigs having an average body weight of 170 kg. In a duration extending from 30 days before artificial insemination up to 3 weeks after the artificial insemination, each of Samples 1 to 18 was fed to each group in an amount of 3.5 kg per head a day. Sperms of Dirac genus were fertilized by artificial insemination, and then 3.5 kg per head a day on the average of Sample 1 was fed during a pregnant duration. In the subsequent delivery, determined were a litter size, average days of returning estrus and an average number of delactation of each group (20 head). The results thereof are shown in table 14.

Table 14

		Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
5	Sample 1	11.5	12.2	9.5
	Sample 2	13.5	6.8	11.9
	Sample 3	14.8	5.7	13.0
	Sample 4	14.7	5.5	12.9
10	Sample 5	14.7	5.6	13.0
	Sample 6	14.5	5.5	13.0
	Sample 7	12.0	11.8	10.2
15	Sample 8	14.3	6.3	12.6
	Sample 9	14.9	5.8	13.1
	Sample 10	15.0	5.8	13.2
20	Sample 11	15.3	5.9	13.2
	Sample 12	15.2	5.5	13.1
	Sample 13	12.0	11.7	10.2
	Sample 14	14.6	6.0	12.8
25	Sample 15	15.5	5.5	13.6
	Sample 16	15.7	5.5	13.9
	Sample 17	15.5	5.6	13.6
30	Sample 18	15.4	5.5	13.7

[0052] Among Samples 1 to 18 used in the present example, only Samples 1, 7 and 13 each had linoleic acid, linolenic acid and eicosapentaenoic acid (EPA) contents of less than 20 g. The respective groups fed with the feeds compounded with any of soybean oil, sunflower oil, safflower oil, linseed oil and borage oil showed good breeding results in all of the three items as compared with those of the groups fed with Samples 1, 7 and 13 compounded with beef tallow hardened oil. That is, the feeds compounded with triglycerides containing linoleic acid and linolenic acid were improved in breeding results.

#### Example 2

[0053] The feeding test was carried out in the same manner as in Example 1, except that the number of the female pigs was changed from 360 head to 420 head and 18 groups were changed to 21 groups. The 21 groups each were fed with each of Samples 19 to 39. The results thereof are shown in table 15.

Table 15

45		Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
	Sample 19	11.6	12.3	9.7
	Sample 20	13.8	6.6	12.0
50	Sample 21	14.3	6.0	12.4
	Sample 22	14.5	6.1	12.6
	Sample 23	14.5	6.1	12.7
55	Sample 24	14.6	6.1	12.8
	Sample 25	14.6	6.2	12.7
	Sample 26	11.9	12.1	9.9

# EP 1 169 924 A1

Table 15 (continued)

	Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
Sample 27	14.8	6.0	12.8
Sample 28	15.2	5.7	13.4
Sample 29	15.4	5.7	13.6
Sample 30	15.6	5.6	13.6
Sample 31	15.6	5.6	13.8
Sample 32	15.5	5.6	13.7
Sample 33	12.0	12.0	10.1
Sample 34	15.0	5.9	13.0
Sample 35	16.4	5.4	14.5
Sample 36	16.5	5.4	14.7
Sample 37	16.3	5.4	14.5
Sample 38	16.5	5.5	14.8
Sample 39	16.3	5.7	14.5

[0054] Among Samples 19 to 39 used in the present example, all of Samples 19, 26 and 33 each had linoleic acid, linolenic acid and eicosapentaenoic acid (EPA) contents of 20 g or less. The respective groups fed with the samples compounded with soybean oil fatty acid, sunflower oil fatty acid, safflower oil fatty acid, Extra  $\alpha$ -Linolenic 70, linseed oil fatty acid and borage oil fatty acid showed good breeding results in all of the three items as compared with those of the groups fed with Samples 19, 26 and 33 compounded with beef tallow hardened oil fatty acid. That is, the samples compounded with linoleic acid and linolenic acid were improved in breeding results.

## Example 3

[0055] The feeding test was carried out in the same manner as in Example 2, except that each of the 21 groups was fed with Samples 40 to 60 in place of Samples 19 to 39. The results thereof are shown in table 16.

Table 16

	Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
Sample 40	11.8	12.5	9.9
Sample 41	14.0	6.5	12.1
Sample 42	14.8	6.0	13.0
Sample 43	14.9	6.0	13.2
Sample 44	14.8	6.1	13.0
Sample 45	14.9	6.1	13.3
Sample 46	14.8	6.0	13.1
Sample 47	12.1	12.3	10.1
Sample 48	14.3	6.1	12.3
Sample 49	15.2	5.8	13.4
Sample 50	15.5	6.6	13.7
Sample 51	15.5	5.5	13.8
Sample 52	15.4	5.5	13.8
Sample 53	15.5	5.6	13.8

# EP 1 169 924 A1

Table 16 (continued)

	Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
Sample 54	12.3	12.2	10.2
Sample 55	14.8	6.0	12.9
Sample 56	16.0	5.8	14.3
Sample 57	16.1	5.5	14.4
Sample 58	16.1	5.4	14.4
Sample 59	16.3	5.5	14.5
Sample 60	16.3	5.4	14.7

[0056] Among Samples 40 to 60 used in the present example, Samples 40, 47 and 54 each had linoleic acid, linolenic acid and EPA contents of 20 g or less. The respective groups fed with the samples compounded with fatty acid calcium salts comprising soybean oil fatty acid, sunflower oil fatty acid, safflower oil fatty acid, Extra  $\alpha$ -Linolenic 70, linseed oil fatty acid or borage oil fatty acid showed good breeding results in all of the three items as compared with those of the groups fed with Samples 40, 47 and 54 compounded with calcium salt of fatty acid contained in beef tallow hardened oil. That is, the samples compounded with fatty acid calcium salts containing linoleic acid and linolenic acid were improved in breeding results.

## Example 4

[0057] The feeding test was carried out in the same manner as in Example 1, except that the number of the female pigs was changed from 360 head to 240 head and 18 groups were changed to 12 groups. The 12 groups each were fed with each of Samples 61 to 72. The results thereof are shown in table 17.

Table 17

	Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
Sample 61	11.5	12.2	9.5
Sample 62	14.6	6.3	13.1
Sample 63	14.8	6.0	13.3
Sample 64	14.8	6.0	13.2
Sample 65	12.0	12.2	10.5
Sample 66	15.4	5.7	13.9
Sample 67	15.3	5.7	13.9
Sample 68	15.6	5.5	13.8
Sample 69	12.6	12.4	10.5
Sample 70	16.0	5.4	14.4
Sample 71	16.1	5.7	14.4
Sample 72	16.2	5.6	14.6

[0058] Among Samples 61 to 72 used in the present example, Samples 61, 65 and 69 each had linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and EPA contents of 20 g or less. The respective groups fed with the samples compounded with Extra Bishomo- $\gamma$ -Linolenic 90, Extra Arachidonic 90 and Extra EPA 90 showed good breeding results in all of the three items as compared with those of the groups fed with Samples 61, 65 and 69 compounded with beef tallow hardened oil fatty acid. That is, the samples compounded with fatty acids containing bishomo- $\gamma$ -linolenic acid, arachidonic acid and EPA were improved in breeding results.

## Example 5

[0059] The feeding test was carried out in the same manner as in Example 1, except that the number of the female pigs was changed from 360 head to 400 head and 18 groups were changed to 20 groups and that the 20 groups each were fed with each of Samples 73 to 92. The results thereof are shown in table 18.

Table 18

		Litter size (head)	Average days of returning estrus (day)	Average number of delactation (head)
10	Sample 73	11.3	12.5	9.6
	Sample 74	14.8	6.8	13.3
	Sample 75	14.7	6.3	13.3
	Sample 76	14.6	6.1	13.5
15	Sample 77	12.0	12.3	10.5
	Sample 78	15.5	5.7	13.8
	Sample 79	15.1	5.9	13.9
20	Sample 80	15.6	5.7	13.9
	Sample 81	12.6	12.2	10.5
	Sample 82	16.1	5.5	14.5
	Sample 83	16.2	5.7	14.6
25	Sample 84	16.3	5.5	14.6
	Sample 85	14.2	6.4	12.3
	Sample 86	14.3	6.3	13.2
30	Sample 87	14.6	6.1	13.1
	Sample 88	14.8	6.0	13.2
	Sample 89	14.5	6.0	12.5
35	Sample 90	15.4	5.8	13.6
	Sample 91	15.3	5.6	13.7
	Sample 92	15.6	5.5	13.8

[0060] Among Samples 73 to 92 used in the present example, Samples 73, 77 and 81 each had linoleic acid, linolenic acid, bishomo- $\gamma$ -linolenic acid, arachidonic acid and EPA contents of 20 g or less. The respective groups fed with the samples compounded with Extra Bishomo- $\gamma$ -Linolenic 90 fatty acid calcium salt, Extra Arachidonic 90 fatty acid calcium salt, soybean oil fatty acid calcium salt, Extra EPA 90 fatty acid calcium salt and fatty acid magnesium salt, Extra  $\alpha$ -Linolenic 70 fatty acid calcium salt and safflower oil fatty acid calcium salt showed good breeding results in all of the three items as compared with those of the groups fed with Samples 73, 77 and 81 compounded with beef tallow hardened oil fatty acid calcium salt.

## INDUSTRIAL APPLICABILITY

[0061] According to the present invention, fed are a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, triglyceride containing the above fatty acid and a metal salt of the above fatty acid which assume an important part in breeding, whereby breeding results can be elevated by shortening the days of returning estrus and increasing a litter size and the number of delactation. Accordingly, a productivity of young pigs is improved to a large extent, which brings about industrial advantages.

## Claims

1. A breeding method of a female pig for propagation **characterized by** feeding a feed comprising at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid.
2. A breeding method of a female pig for propagation **characterized by** feeding a feed comprising as a lipid, a metal salt of a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule.
3. The method as described in claim 2, wherein the feed further comprises as a lipid, a triglyceride containing a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of - 60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule.
4. The method as described in claim 1, being applied to a female pig bred by artificial insemination.
5. The method as described in claim 1, wherein the fatty acid is at least one selected from linoleic acid, linolenic acid, bishomo-  $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid.
6. The method as described in claim 1 or 2, wherein the metal salt of a fatty acid is at least one selected from a calcium salt and a magnesium salt of the fatty acid.
7. The method as described in claim 1, wherein the feed comprising a lipid containing at least one fatty acid selected from linoleic acid, linolenic acid, bishomo-  $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid is fed in a proportion of 20 to 200 g per head a day in terms of the fatty acid described above in a duration extending from 30 days before artificial insemination up to 3 weeks after the artificial insemination.
8. The method as described in claim 1, wherein the feed comprising a lipid containing at least one fatty acid selected from linoleic acid, linolenic acid, bishomo-  $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid is fed so that the total amount of the fatty acid described above comes to 1500 to 9000 g per head in terms of the fatty acid described above in a duration extending from 30 days before artificial insemination up to 3 weeks after the artificial insemination.
9. The method as described in claim 7 or 8, wherein the feed contains at least one fatty acid selected from linoleic acid, linolenic acid, bishomo-  $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid in a lipid in a proportion of 20 to 99 % by weight.
10. A feed for a female pig for propagation **characterized by** comprising at least one lipid selected from a fatty acid having 12 to 24 carbon atoms which has a melting point falling in a range of -60 to 40°C and an iodine value falling in a range of 30 to 470 and which has 2 to 6 double bonds in a molecule, a triglyceride containing the above fatty acid and a metal salt of the above fatty acid in a proportion of 0.5 to 10 % by weight in terms of the fatty acid described above.
11. The feed as described in claim 10, wherein the fatty acid is at least one selected from linoleic acid, linolenic acid, bishomo-  $\gamma$ -linolenic acid, arachidonic acid and eicosapentaenoic acid.
12. The feed as described in claim 10, wherein the metal salt of a fatty acid is at least one selected from a calcium salt and a magnesium salt of the fatty acid.
13. The feed as described in claim 10, wherein the metal salt of a fatty acid is produced by reacting a fatty acid with a metal oxide or a metal hydroxide by means of an extruder having at least a raw material-feeding zone, a kneading and reacting zone and a cooling zone.
14. The feed as described in claim 13, wherein the metal salt of a fatty acid is produced by controlling a temperature of the raw material-feeding zone in the extruder to 20 to 80°C, a temperature of the kneading and reacting zone to 80 to 200°C and a temperature of the cooling zone to -20 to 5°C.

**EP 1 169 924 A1**

15. The feed as described in claim 10, produced by blending a base feed with a metal salt of at least one fatty acid obtained by decomposing or refining soybean oil, corn oil, rapeseed oil, sunflower oil, safflower oil, sesame oil, rice oil, beefsteak plant oil, evening primrose oil, borage oil, linseed oil, palm oil or fish oil.

5 16. The feed as described in claim 15, wherein the metal salt of a fatty acid is a fatty acid calcium salt or a fatty acid magnesium salt containing at least one selected from linoleic acid, linolenic acid, bishomo-  $\gamma$  -linolenic acid, arachidonic acid and eicosapentaenoic acid in a proportion of 20 to 99 % by weight or both of them.

10

15

20

25

30

35

40

45

50

55

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP00/06403

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> Int.Cl. <sup>7</sup> A23K 1/16, A23K 1/18, According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) Int.Cl. <sup>7</sup> A23K 1/16, A23K 1/18, Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) BIOSIS, WPIDS		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Kojima T. et al., Journal of Reproduction and Development, vol.43(2), p.121-127 (1997)	1-6, 10-12, 15, 16
Y		7-9, 13, 14
X	JP, 5-252907, A (Norin Suisansho Kyushu Nogyo Shikenjo), 05 October, 1993 (05.10.93) (Family: none)	10-12, 15, 16
Y		13, 14
Y	JP, 4-271754, A (Nippon Nousan Kogyo K.K.), 28 September, 1992 (28.09.92) (Family: none)	10-16
Y	JP, 2-227052, A (NIPPON HAM K.K.), 10 September, 1990 (10.09.90) (Family: none)	10-16
A	JP, 4-320652, A (NAKANO VINEGAR CO. LTD.), 11 November, 1992 (11.11.92) (Family: none)	1-16
A	JP, 7-8183, A (Taiyo Kagaku Ci., Ltd.), 13 January, 1995 (13.01.95) (Family: none)	1-16
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is considered with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 26 December, 2000 (26.12.00)		Date of mailing of the international search report 16 January, 2001 (16.01.01)
Name and mailing address of the ISA/ Japanese Patent Office Facsimile No.		Authorized officer Telephone No.

Form PCT/ISA/210 (second sheet) (July 1992)